severed into two separate parts: Provided that the broken units of grapes that collectively equal the size of a full size unit are considered artificially coloured red and flavoured, whether natural or artificial: Provided that it does not stain the other ingredients. "broken cherry haives" means any portion of a cherry that is definitely less than an apparent half or a definitely mutilated cherry half. 'pit/stone material" means pits and pieces of pit that are hard and sharp and which are at least 1,5 mm in any dimension. Kinds of fruit used in the preparation of canned fruit cocktail shall consist of either fresh, frozen or previously canned fruit. One of the ingredients, excluding the main ingredient, may be of one grade lower than the others. The following kinds of fruit may be used in the preparation of canned fruit cocktail: CANNED FRUIT COCKTAIL crushed to the extend that it has lost its normal shape; or one unit in applying the permissible deviations; and "crushed/broken grape" means grape that has been The quality requirements for canned fruit cocktail are as follows: artificially coloured red; or any light, sweet variety; or Grapes (any seedless variety) Peaches (yellow clingstone) Cherries, which may be -Where used with regard to fruit cocktail -Pineapples Pears (aa) (q (2) (2) EEESS ≘ € **a**) e <u></u> (a) <u></u> e Kinds of fruit Definitions Ξ ର

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Styles permitt.	ed for the	Styles permitted for the kinds of fruit		
(3) The styles permitte canned fruit cocktail are as follows:	The style cktail are a	The styles permitted for the kind of fruit, which may be peeled, pitted or cored as may be applicable for the respective fruit, used in the preparation of ktail are as follows:	eled, pitted or cored as may be applicable for the	respective fruit, used in the preparation of
	(e) (c) (a)	Peaches - Diced Pears - Diced Pineapples - Pieces, titbits, chunks or diced Grapes - Whole Cherries - Halves or whole (pitted)		
Forms of Pack	L			
(4)	Canned	Canned fruit cocktail shall be presented as one of the following forms of pack:	wing forms of pack:	
	(a) a	Three and four fruit - fruit cocktail which shall consist of a mixture of three or four fruits of the kinds and styles described in subregulations (2)(a) and (3): Provided that –	ist of a mixture of three or four fruits of the kinds an	d styles described in subregulations (2)(a)
		<ul> <li>(i) cherries may be omitted, except for Extra Choice Grade; or (ii) grapes may be omitted.</li> </ul>	Choice Grade; or	
	(b) a	Five and six fruit - fruit cocktail which shall consist and (3).	shall consist of a mixture of the five or six fruits of the kinds and styles described in subregulations (2)(a)	d styles described in subregulations (2)(a)
Proportions of fruit	fruit			
(5) Car mass of all the fruit:	Canned 1 fruit:	Canned fruit cocktail shall contain the kinds of fruit in the foruit:	fruit in the following proportions, based on the individual drained fruit mass in relation to the total drained	d fruit mass in relation to the total drained
			Proportion	rtion
	Fruit	Style	3 and 4 Fruits - Fruit Cocktail	5 and 6 Fruft - Fruit Cootrall
Peaches		Diced	30% to 50%	30% to 50%
Pears		Diced	25% to 45%	25% to 45%
Pineapples		Diced, chunks, titbits or pieces	6% to 25%	6% to 16%

6% to 20% 1% to 6% 6% to 20% 1% to 15% Halves or whole Whole Cherries Grapes

# **Quality Standards**

- There shall be five grades of canned fruit cocktail namely Extra Choice Grade, Choice Grade, Standard Grade, Substandard Grade and Manufacturers Grade. (a) 9
- (b) The quality standards for canned fruit cocktail are as follows:

	Quality factor	Extra Choice Grade	Choice Grade	Standard Grade	Substandard Grade	Manufacturers Grade
(a)	Microbiological spoilage (maximum per produc- tion group)	0,25%	0,25%	0,25%	0,25%	0,25%
(q)	Fill of containers shall comply to at least one of the following minima: (i) Fruit quantity	Packed to capacity	As for Extra Choice	As for Extra Choice	As for Extra Choice	As for Extra Choice
	(ii) Drained mass in grams	481	481	481	481	481
(C)	Preparation	<ul> <li>(i) Shall be free from defects</li> <li>(ii) All diced shall be cleanly cut</li> </ul>	(i) and (ii) as for Extra Choice Grade	(i) and (ii) as for Extra Choice Grade	As for Standard Grade	Shall be reasonably free from defects
		(iii) Shall consist of fruit	(iii) Shall consist of fruit	(iii) Shall consist of fruit		
		complying with the specifications for	complying with the specifications for	complying with the specifications for		
		Extra Choice	Choice Grade, as	Standard Grade,		
		Grade, as	prescribed in these	as prescribed in		
		prescribed in these regulations for the	regulations for the kind of fruit con-	these regulations for the kind of fruit		
		kind of fruit	cerned, in respect	concerned, in		

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	Quality factor	2	Extra Choice Grade	Choice Grade	Standard Grade	Substandard Grade	Manufacturers Grade	arade
			concerned in respect of colour	of colour and pre- paration: Provided	respect of colour and preparation:			
			and preparation or	that uniformity in	Provided that uni-			
			prescribed for	grading are not	and size grading		-	
			Choice Grade where such requi-	applicable	are not applicable			
			rements have not					
			been prescribed for Extra Choice			- - - -		
			Grade				-	
(q)	Foreign matter		None	None	None	None	None	· ·
(e)	Extraneous vegetable	jetable	Practically free	Fairly free	Reasonably free	Reasonably free	Reasonably free	
	matter							
*	Denotes no specification	pecificatio	C					
Pern	Permissible deviations	su						
	(7) The n	naximum	The maximum permissible deviations shall r	not exceed those as set out	I not exceed those as set out in these regulations for each kind of fruit concerned.	th kind of fruit concerned.		
Add	Additional marking requirements	eduireme.	nts					
	(8) (a)	Subject descen	Subject to the provisions of regulation 10: Part I, a complete list of ingredients shall be declared on the label indicating the kinds of fruit in a descending order.	on 10: Part I, a complete	list of ingredients shall be d	declared on the label indic	cating the kinds of fru	uit in a

# **CANNED FRUIT SALAD**

29. The quality requirements for canned fruit salad are as follows:

## Kinds of fruit

(1) (a) Canned fruit salad shall consist of at least three of the following kinds of fruit.

<ul> <li>(i) Apricots</li> <li>(ii) Pears</li> <li>(iv) Pineappl</li> <li>(v) Pineapples</li> <li>(v) Apples</li> <li>(i) Apples</li> <li>(i) Apples</li> <li>(i) Apples</li> <li>(i) Cape go</li> <li>(v) Grapes (</li> <li>(v) Guavas</li> <li>(v) G</li></ul>
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### **Basic fruits**

- (a) (a)
- Apricots Halves Peaches (yellow clingstone) Halves, quarters or slices

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**Basic fruits** 

					4						<del>u</del>	
grade and Manufacturers grade.					nall constitute the highest percentage of contents in fou	rtion	Maximum %	50	50		ce Grade, Standard Grade, Substandard Grade and	
Pears - Halves, quarters, in the case of Extra Choice Grade, Choice grade and Standard grade. Pears - Halves, quarters, half quarters or half slices in the case of Substandard grade and Manufacturers grade.	(s or pieces		c) Se		Canned fruit salad shall contain basic and optional fruit proportions: Provided that the basic fruit shall constitute the highest percentage of contents in four ad.	Proportion	Minimum %	5	10		There shall be five grades for canned fruit salad namely Extra Choice Grade, Choice Grade, Standard Grade, Substandard Grade and Manufacturers Grade.	fruit salad are as follows:
<ul> <li>(i) Pears - Halves, quarters, in t</li> <li>Standard grade.</li> <li>(ii) Pears - Halves, quarters, hal</li> </ul>	Pineapples - Slices, titbits, chunks or	Optional fruits	Apples - Slices or segments Bananas - Slices or Diced Cape gooseberries - Whole Cherries - Halves or whole (pitted) Grapes - Whole Guavas - Halves, quarters or slices Oranges - Slices or segments Pawpaws Pieces Granadilla - Pulp Quinces - Slices or segments		ned fruit salad shall contain basic anc	Basic fruit					There shall be five grades for o Manufacturers Grade.	The quality standards for canned fruit
٤) (	(a)	Opti	\$200 <b>0</b> £6£e6	Proportions of fruit	(3) Cann and five fruit salad.		5 and 6 Entit	משומ מ-ג-ומון	3 and 4-Fruit	Quality Standards	(4) (a)	<b>(q)</b>

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(a) Microbiological spollage     0.25%     0.25%     0.25%     0.25%     0.25%       (b) Fill of continents shall compty to at least one of the following minimat.     0.25%     0.25%     0.25%     0.25%       (c) Fiult quantity     Packed to capacity     As for Extra Choice afree following minimat.     0.25%     0.25%     0.25%       (i) Fiult quantity     Packed to capacity     As for Extra Choice afree following minimat.     As for Extra Choice afree for afree for		Quality factor	Extra Choice Grade	Choice Grade	Standard Grade	Substandard Grade	Manufacturers Grade
Fill of containers shall       Fill of containers shall         of the following minima.       (i) Fruit quantity       Packed to capacity       As for Extra Choice       As for Extra Choice <th>(a)</th> <td>Microbiological spoilage (maximum per produc- tion group)</td> <td>0,25%</td> <td>0,25%</td> <td>0,25%</td> <td>0,25%</td> <td>0,25%</td>	(a)	Microbiological spoilage (maximum per produc- tion group)	0,25%	0,25%	0,25%	0,25%	0,25%
(1) Funt quantity       Packed to capacity       As for Extra Choice       As for Extra Choice <th><u>a</u></th> <td>Fill of containers shall comply to at least one of the following minima:</td> <td></td> <td></td> <td></td> <td></td> <td></td>	<u>a</u>	Fill of containers shall comply to at least one of the following minima:					
(ii)       Drained mass in grams       481       481       481       481         Preparation       (i)       Shall be free from grams       (i)       As for Extra Choice defects       (i)       As for Extra Choice defects       (ii)       As for Extra Choice defects       (iii)       Shall consist of fruit       481         Preparation       (i)       Shall consist of fruit       (ii)       Shall consist of fruit       (iii)       Shall consist of fruit       60       As for Standard Grade         (ii)       Shall consist of fruit       (ii)       Shall consist of fruit       (ii)       Shall consist of fruit       60       As for Standard Grade         (iii)       Shall consist of fruit       (ii)       Shall consist of fruit       (iii)       Shall consist of fruit       60         (iii)       Shall consist of fruit       (ii)       Shall consist of fruit       (iii)       Shall consist of fruit         condered       Grade       as       prescribed in these       prescribe			Packed to capacity	r Extra	As for Extra Grade	Extra	Extra
Preparation(1)Shall be free from defects(1)As for Extra Choice Grade(1)As for Extra Choice GradeAs for Extra Choice GradeAs for Extra Choice GradeAs for Standard Grade(1)Shall consist of fruit complying with the specifications for Extra Choice(1)As for Extra Choice Grade(1)As for Extra Choice GradeAs for Standard Grade(1)Shall consist of fruit complying with the specifications for Extra Choice(1)Shall consist of fruit complying with the specifications for specifications for specifications for the regulations for the prescribed in these regulations for the prescribed in these regulations for the prescribed in these regulations for the paration(1)As for Standard Grade GradeForeign matterNone(1)NoneNoneNoneNoneForeign matterNoneNoneNoneNoneNoneExtraneous vegetablePractically freeFairly freeReasonably freeReasonably free			481	481	481	481	481
parationparationand preparationForeign matterNoneNoneExtraneous vegetablePractically freeFairly freemattermatterReasonably free	(C)	Preparation			€ €	As for Standard Grade	Shall be reasonably free from defects
Extraneous vegetable Practically free Fairly free Reasonably free Reasonably free matter	(q)	Foreign matter	paration None	paration None	and preparation None	None	None
	(e)	Extraneous vegetable matter	Practically free	Fairly free	Reasonably free	Reasonably free	Reasonably free

Additional marking requirements

Subject to the provisions of regulation 10: Part I, a complete jist of ingredients shall be declared on the label indicating the kinds of fruit in a descending 2 order.

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The quality requirements for canned tropical fruit salad are as follows: ю.

### Kinds of fruit

Canned tropical fruit salad shall consist of at least the following three basic kinds of fruit: (a) £

#### **Basic fruit**

- Pineapples EEE
- Pawpaws or mangoes (single or in combination)
  - Bananas
- One or more of the following optional kinds of fruit may also be added to the three basic kinds of fruit mentioned in paragraph (a); e

## **Optional fruit**

- Apples
  - Apricots
- Avocados eee2
- Cherries, which may be -
- light, sweet variety; or (aa)
- (qq
- artificially coloured red; or
- artificially coloured red and flavoured, whether natural or artificial: Provided that it does not stain the other ingredients. 8
  - Granadillas Citrus fruit
- Grapes (any seedless variety)
  - Guavas 2222222
    - Litchis
- Peaches (yellow clingstone)
  - Pears
    - Sweet melon
- The kinds of fruit used in the preparation of canned tropical fruit salad shall consist of either fresh, frozen or previously canned fruit. <u></u>
- One of the ingredients, excluding the main ingredient, may be one grade lower than the others. ত

Styl	es permitted for	Styles permitted for the kinds of fruit		
canr	(2) The ned tropical fruit s	(2) The styles permitted for the kinds of frui canned tropical fruit salad are as follows:	it, which may be peeled, pitted or cored, as may be app	The styles permitted for the kinds of fruit, which may be peeled, pitted or cored, as may be applicable for the respective fruit, used in the preparation of ruit salad are as follows:
	Basi	Basic fruit		
	© £ 3	Pineapples - Titbits, pieces or diced Pawpaws or mangoes - Slices or diced Bananas - Slices or diced	iced or diced	
	Optiv	Optional fruit		
	(C) (C) (C) (C) (C) (C) (C) (C) (C) (C)	Apples - Slices or diced Apricots - Pieces, diced or slices Avocados - Pieces, diced or slices Cherries - Halves or whole (pitted) Citrus fruit - Slices or segments Granes - Pulp (flesh) with or without seeds Granes - Whole	s es ed) r without seeds	
	) Leoxe	Guavas - Quarters, slices or diced or as purée Litchis - Whole (pitted) or broken segments Peaches - Slices, pieces or diced Pears - Slices, pieces or diced Sweet melon - Pieces or diced	ed or as purée n segments ad	
Prop	Proportion of fruit			•
drain	(3) Canned tro drained mass of all the fruit:	Canned tropical fruit salad shall contain the all the fruit:		kind of fruit in the following proportions, based on the individual drained fruit mass in relation to the total
		Basic fruit	Minimum	Maximum
(a)	Pineapples		45%	65%
ବ	Pawpaws or r tion)	Pawpaws or mangoes (single or in combina- tion)	25%	50%
(C)	Bananas		5%	7006

	Optional fruit	<u>.</u>	Minimum		Maximum
(a)	Apples		5%		20%
(q	Apricots		5%		20%
ා	Avocados		5%		20%
(g	Cherries		1%		4%
(e)	Citrus fruit		3%		15%
Û	Granadillas		1%		5%
( <u>6</u> )	Grapes		5%		20%
(آ	Guavas		5%		20%
Θ	Litchis		5%		20%
0	Peaches (yellow clingstone)	(i	5%		20%
(K)	Pears		5%		20%
€	Sweet melon		5%		20%
uali	Quality Standards				
	(4) (a) There shal	l be four grades for canned tropic	There shall be four grades for canned tropical fruit salad namely Choice Grade, Standard Grade, Substandard Grade and Manufacturers Grade.	, Standard Grade, Substanda	rd Grade and Manufacturers Gra
	(b) The quality	The quality standards for canned tropical fruit salad are as follows:	uit salad are as follows:		
	Quality factor	Choice Grade	Standard Grade	Substandard Grade	Manufacturers Grade
	Microbiological spoilage (maximum per produc- tion group)	0,25%	0,25%	0,25%	0,25%
2	(maximum per produc- tion group)	5		0/ C2/C	

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	Quality factor	Choice Grade	Standard Grade	Substandard Grade	Manufacturers Grade
٩ ٩	Fill of containers shall comply to at least one of the following minima:				
	(i) Fruit quantity	Packed to capacity	As for Choice Grade	As for Choice Grade	As for Choice Grade
	(ii) Drained mass in grams	481	481	481	481
<u></u>	Preparation	(i) Shall be free from defects	(i) As for Choice Grade	As for Standard Grade	(i) Shall be reasonably free from defects
		(ii) Shall consist of fruit com- plying with the specifica- tions for Choice Grade, as prescribed in these regulations for the kind of fruit concerned, in respect of colour and preparation	<ul> <li>Shall consist of fruit com- plying with the specifica- tions for Standard Grade as prescribed in these regulations for the kind of fruit concerned, in respect of colour and preparation</li> </ul>		(ii) Shall consist of fruit com- plying with the specifications for Manufacturers Grade, as prescribed in these regula- tions for the kind of fruit con- cerned, in respect of prepa- ration
(p)	) Foreign matter	None	None	None	None
(e)	) Extraneous vegetable matter	Fairly free	Reasonably free	Reasonably free	Reasonably free

Additional marking requirements

Subject to the provisions of regulation 10: Part I, a complete list of ingredients shall be declared on the label indicating the kinds of fruit in a descending 2 order.

# **CANNED GRANADILLAS AND GRANADILLA PULP**

31. The quality requirements for canned granadillas and canned granadilla pulp are as follows:

Types of packing media and standard for type of packing media

(1) (a) Canned granadillas shall be packed in water to which permitted sweeteners are added.

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(b) Canned granadilla pulp shall consist of practically all fruit with very little free flowing liquid.

## **Quality Standards**

- There shall be five grades of canned granadillas and canned granadilla pulp, namely Extra Choice Grade, Choice Grade, Standard Grade, Substandard Grade and Manufacturers Grade. a) <u>ര</u>
- (b) The quality standards for canned granadillas and canned granadilla pulp are as follows:

	Quality factor	Extra Choice Grade	Choice Grade	Standard Grade	Substandard Grade	Manufacturers Grade
(a)	Microbiological spoilage (maximum per produc- tion group)	0,25%	0,25%	0,25%	0,25%	0,25%
(q)	Fill of containers in the case of:					
	(i) Canned grana- dillas	Shall contain at least 50%, according to volume, of fruit	As for Extra Choice Grade	As for Extra Choice Grade	As for Extra Choice Grade	As for Extra Choice Grade
	(ii) Canned granadilla pulp	Packed to capacity	As for Extra Choice Grade	As for Extra Choice Grade	As for Extra Choice Grade	As for Extra Choice Grade
(c)	Fruit ingredient	Shall consist of the pulp of sound, fully grown granadillas	As for Extra Choice Grade	As for Extra Choice Grade	As for Extra Choice Grade	As for Extra Choice Grade
(q)	Preparation	<ul><li>(i) Shall be free from defects</li><li>(ii) Shall be free from any material which is foreign to the</li></ul>	(i), (ii) and (iii) as for Extra Choice Grade	(i), (ii) and (iii) as for Extra Choice Grade	As for Standard Grade	Shall be reasonably free from defects

	Quality factor	Extra Choice Grade	Choice Grade	Standard Grade	Substandard Grade	Manufacturers Grade
		inner portion of the granadillas, apart from the added sugar and water in the case of canned granadillas (ii) Shall be of an attractive appea- rance (iv) Shall be free from woody pips	<ul> <li>(iv) Shall be practically free from woody pips</li> </ul>	<ul><li>(iv) Shall be fairly free from woody pips</li></ul>		
(e)	Foreign matter	None	None	None	None	None
£	Extraneous vegetable matter	Practically free	Fairly free	Reasonably free	Reasonably free	Reasonably free
			CANNED GRAPES: WITH SEEDS	WITH SEEDS		
Зс.	I he quality requiremer	I he quality requirements for canned grapes with seeds are as follows:	eds are as follows:			
Style						
	(1) Canned grape:	Canned grapes with seeds shall be presented as whole grapes.	ed as whole grapes.			
nei h	Quality Standards					
	(2) (a) There Manuf	There shall be five grades of canned grapes with seeds namely Extra Choice Grade, Choice Grade, Standard Grade, Substandard Grade and Manufacturers Grade.	id grapes with seeds namely	y Extra Choice Grade, Cho	vice Grade, Standard Grade,	Substandard Grade and
	(b) The q	The quality standards for canned grapes with seeds are as follows:	rapes with seeds are as follo	SWG:		
						141.4

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Quality factor	Extra Choice Grade	Choice Grade	Standard Grade	Substandard Grade	Manufacturers Grade
Microbiological spoilage (maximum per produc- tion group)	ge 0,25% c-	0,25%	0,25%	0,25%	0,25%
Fill of containers shall comply to at least one of the following minima:					
Fruit quantity	Packed to capacity	As for Extra Choice	As for Extra Choice	As for Extra Choice	As for Extra Choice
Drained mass in grams	453	diaue 453	453	Graue 453	Graue 453
Ingoing mass in grams:					
(aa) Per container	510	510	510	510	510
(bb) Average per container	238	538	238	538	538
Fruit ingredient	<ul> <li>(j) Sound, washed, suitably ripe grapes which are free from stems, stalks and pedicels</li> <li>(ii) Shall contain only White Hanepoot (Muscat grapes)</li> </ul>	<ul> <li>(i) As for Extra Choice Grade</li> <li>(ii) *</li> </ul>	As for Choice Grade	As for Choice Grade	Sound, washed, suitably ripe grapes which are reasonably free from stems, stalks and pedicels
	Shall be free from defects	As for Extra Choice Grade	As for Extra Choice Grade	As for Extra Choice Grade	Shall be reasonably free from defects
Minimum diameter of berries	14 mm	14 mm	14 mm	14 mm	*

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rade		- os	
Manufacturers Grade	*	Berries shall be reaso- nably free from serious blemishes	*
Substandard Grade	*	As for Standard Grade	As for Extra Choice Grade
Standard Grade	After removal of 20% of the smallest berries of the total number of berries in the contai- ner, the average dia- meter of 20% of the largest berries in the container shall not exceed the average diameter of 20% of the smallest berries in the container by more than 5 mm	Berries shall be reaso- nably free from skin blemishes: Provided that skin blemishes which are not con- spicuous may be allowed	As for Extra Choice Grade
Choice Grade	After removal of 10% of the smallest berries of the total number of berries in the container, the average diameter of 10% of the largest berries in the container shall not exceed the average diameter of 10% of the smallest berries in the container by more than 5 mm	Berries shall be reaso- nably free from blemis- hes: Provided that uniform amber dis- colouration and minor skin blemishes shall not be deemed to be blemishes: Provided further that the general appearance of the berries shall be attractive	As for Extra Choice Grade
Extra Choice Grade	After removal of 10% of the smallest berries of the total number of berries in the container, the average diameter of 10% of the largest berries in the con- tainer shall not exceed the average diameter of 10% of the smallest berries in the container by more than 3 mm	Berries shall be free from discolouration and ble- mishes: Provided that uniform amber discolou- ration and minor skin ble- mishes shall not be dee- med to be blemishes	Berries may not be disin- tegrated: Provided that cracked or broken skins shall not be deemed dis- integrated if the berries
Quality factor	Uniformity of size in any one container	Blemishes	Disintegration
	£	6	(H)

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	Quality factor	Extra Cholce Grade	Choice Grade	Standard Grade	Substandard Grade	Manufacturers Grade
{		have retained their normal shape				
e	Foreign matter	None	None	None	None	None
6	Extraneous vegetable matter	Practically free	Fairly free	Reasonably free	Reasonably free	Reasonably free
*	Denotes no specification	tion				
Je.	Permissible deviations (by number per container)	number per container)				
	(4) The maximur	The maximum permissible deviations for canned grapes with seeds are as follows:	nned grapes with seeds ;	are as follows:		
1	Quality factor	Extra Choice Grade	Choice Grade		Standard Grade	Substandard Grade
(a)	Disintegration	5%	10%	yo	20%	20%
(a)	Preparation	5%	10%	~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~	20%	20%
			CANNED GRAPES: SEEDLESS (SULTANAS)	EDLESS (SULTANAS)		
33.	The quality requireme	The quality requirements for canned seedless grapes are as follows:	s are as follows:			
Style	Ū					
	(1) Canned seedl	Canned seedless grapes shall be presented as whole grapes.	as whole grapes.			
na	Quality Standards					
	(2) (a) There Manuf	There shall be five grades of canned seedless grapes namely Extra Choice Grade, Choice Grade, Standard Grade, Substandard Grade and Manufactures Grade	d seedless grapes name	ely Extra Choice Grade, (	Choice Grade, Standard Gr	ade, Substandard Grade

The quality standards for canned seedless grapes are as follows:

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	Quality factor	Extra Choice Grade	Choice Grade	Standard Grade	Substandard Grade	Manufacturers Grade
	<ul> <li>(a) Microbiological spoilage (maximum per produc- tion group)</li> </ul>	0,25%	0,25%	0,25%	0,25%	0,25%
<u> </u>	(b) Fill of containers shall comply to at least one of the following minima:					
	(i) Fruit quantity	Packed to capacity	As for Extra Choice Grade	As for Extra Choice Grade	As for Extra Choice Grade	As for Extra Choice Grade
	(ii) Drained mass in grams	396	396	396	396	396
	(iii) Ingoing mass in grams:					
	(aa) Per container	510	510	510	510	510
	(bb) Average per container	538	238	238	238	238
<u> </u>	(c) Fruit ingredient	Sound, washed and suitably ripe sultanas which are free from stalks	As for Extra Choice Grade	As for Extra Choice Grade	As for Extra Choice Grade	Sound, washed, ripe sultanas which are reasonably free from stalks
	(d) Preparation	<ul> <li>(i) Shall be free from defects</li> <li>(ii) Shall be free from stalks</li> </ul>	As for Extra Choice Grade	As for Extra Choice Grade	As for Extra Choice Grade	Shall be reasonably free from defects and stalks
	(e) Minimum diameter of berries	10 mm	10 mm	10 mm	10 mm	*
<u> </u>	(f) Uniformity of size in any one container	Berries shall be uniform in size	Berries shall be fairly uniform in size	Berries shall be reaso- nably uniform in size	*	*

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	Quality factor	Extra Choice Grade	Choice Grade	Standard Grade	Substandard Grade	Manufacturers Grade
(B)	) Blemishes	Shall be free from ble- mishes and shall be of an attractive appea- rance: Provided that smaller skin blemishes are permissible	Shall be reasonably free from blemishes and shall be of a general attractive appearance: Provided that smaller skin blemishes are permissible	Shall be free from skin blemishes: Provided that skin blemishes which are not conspi- cuous are permissible	As for Standard Grade	Shall be reasonably free from major ble- mishes
( <del>1</del> )	) Disintegration	Shall be free from dis- integration: Provided that cracked or broken skins shall not be deemed disintegrated if the berries have re- tained their normal shape	As for Extra Choice Grade	As for Extra Choice Grade	As for Extra Choice Grade	*
Θ	Foreign matter	None	None	None	None	None
Θ	Extraneous vegetable matter	Practically free	Fairly free	Reasonably free	Reasonably free	Reasonably free
*	Denotes no specification					

Denotes no specification

# Permissible deviations (by number per container)

The maximum permissible deviations for canned seedless grapes are as follows: <del>(</del>

ade		
Substandard Grade	20%	20%
Standard Grade	20%	20%
Choice Grade	10%	10%
Extra Choice Grade	5%	5%
Quality factor	Disintegration	Preparation
	(a)	<del>.</del>

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Definitions		
(1)	Wher	Where used with regard to canned grapefruit –
	(a)	"whole segments" means a place or portion of section in which its length is at least 75 percent of the apparent length of the original segment. A segment which is split in one place only and is not prone to disintegrate shall be considered whole, but parts of a segment joined by "thread", or by membrane only shall not be considered "whole"; and
	(q)	"developed seed" means a seed that measures more than 9 mm in any dimension.
Colour types		
(2)	The c	The colour types for canned grapefruit are as follows:
	(a) (þ	White, which is produced from white-fleshed grapefruit. Pink, which is produced from pink or red-fleshed grapefruit.
Styles		
(3)	(a)	Canned grapefruit shall be presented as one of the following styles:
		<ul> <li>Grapefruit segments or grapefruit sections.</li> <li>Broken grapefruit segments or broken grapefruit sections.</li> </ul>
Quality Standards	lards	
(4)	(a)	There shall be five grades for canned grapefruit namely Extra Choice Grade, Choice Grade, Standard Grade, Substandard Grade and Manufacturers Grade.
	(q)	The quality standards for canned grapefruit are as follows:

**CANNED GRAPEFRUIT** 

The quality requirements for canned grapefruit are as follows:

34.

L	Quality factor	Extra Choice Grade	Choice Grade	arade	Stand	Standard Grade	•	Substa	Substandard Grade	Grade	Manufacturers Grade	ers Grade
(a)	Microbiological spoilage (maximum per production group)	0,25%	0,25%	%	0	0,25%			0,25%		0,25%	%
<u>(</u> q)	Fill of containers shall comply to at least one of the following minima:			<u> </u>								
	(i) Fruit quantity	Packed to capacity	As for Extra	Choice	As for I	Extra Ch	Choice /	As for	Extra	Choice	As for Extra	a Choice
	(ii) Drained mass in grams	425	diaue 425			425	-	arade	425		Grade 425	
	(iii) Ingoing mass in grams:											· · · ·
	(aa) Per container			:								
	(bb) Average per container	538	538 552			538 552			538 552		538 552	<b>~ ~ · · · · · · · · · ·</b>
(C)	Fruit ingredient	Sound, fully grown grapefruit with similar cultivar characteristics	As for Extra Grade	a Choice	As for F Grade	Extra Ch	Choice /	As for Grade	Extra	Choice	Sound and fully grown grapefruit	ully grown
ত্ত	Preparation	<ul> <li>(i) Shall be free from defects defects</li> <li>(ii) Shall be practically free from developed seeds</li> <li>(iii) The segment membranes shall be removed: Provided that the segment membranes may still be attached in the case of</li> </ul>	As for Extra Grade	Choice	As for t Grade	Ch	Choice	As for Grade	Extra	Choice	Shall be reasonably free from defects, developed seeds, segment membranes and residual peel and residual peel	onably ects, teds, mbranes peel

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